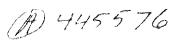
FORM U-1A MANUFACTURERS DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

A)445576

Name and address of purchaser) State Sta	4			-						***************************************					in the state of	
2. Marufactured for Atta Gas Services Inc. 1700,355-4** Avenue S.W. Calagary Alberta TZP 3Y6. 3. Location of installation Alta Gas Services Inc. LSD, 17 14 33 10 W4M Type Westoal	4 .	Manufa	ctured	and certi	fied by		Orban	Industries					a T2C 4B6			
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Bitm 0.586° 0.0625° 2.1 Concave removable, bolts used (describe other fastenings) MAWP 720 psi at max temp 100 °F Min design metal temp. 20 °F at 720 psi. Hydro, pneu., or comb test pressure 936 ps O Nozzles, inspection and safety valve openings Purpose No Dam Type Matl Nom Reinforcement How Location net Curter Drawn or Size SEE ATTACHED FORM U-4 1. Supports Skirt Yes Lugs 0 Legs 0 Other N/A Attached Btm/Welded 1. Supports Skirt Yes Lugs 0 Legs 0 Other N/A Attached Btm/Welded 1. Supports Skirt Yes Lugs 0 Legs 0 Other N/A Attached Btm/Welded 1. Supports Skirt Yes Data Data Reports properly identified and signed by Commissioned inspectors have been furnished for the following items on the report 1. Supports Skirt Yes Data Data Reports properly identified and signed by Commissioned inspectors have been furnished for the following items on the report of the following items of of the fo	(a)	•						Radius	Kadius			Apex Angle	Radius	Diameter		
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CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 31,452 expires Nov 1 , 2002 Orban Industries Ltd. Signed (Manufacturer) CERTIFICATE OF SHOP INSPECTION (Assessel constructed by Orban Industries Ltd. at 5440-53 RD Street S.E. Calgary Alberta. T2C 4B6 (Abberta and employed by Alberta Boiler Safety Association and employed by Alberta Boiler Safety Association and employed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor connected with instance of the Commissions of the Commission of the Commission of the Commissions of the Commission of the Commission of the Commission of the Commission of	ŀ	mpact	Test	Exempt	per. U	G-20(f)	1-5 and L	JCS-66((a)					····		
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(Manufacturer) CERTIFICATE OF SHOP INSPECTION /essel constructed by Orban Industries Ltd. at 5440-53 RD Street S.E. Calgary Alberta. T2C 4B6 the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and / or the State or Province of Alberta and employed by Alberta Boiler Safety Association aver inspected the component described in this Manufacturer's Data Report on 26, 2000, and state that, to the best of any knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor) his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with his hapection. Commissions Commissions Commissions				_						e of A	uthoriza	ition No.		oires <u>Nov</u>	1	_, 20 <u>02</u>
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or a loss of any kind arising from or connected with this his protion. Oate for 36 / 00 Signed Commissions 4477 #38.																
Date fon 26 100 Signed Dean Commissions ALTH 38.	or :	iurers Da a ince/hi	ald Ke anv kin	port. Humn Id arisina 6	ermore, i rom or c	neimer me onnected :	onspectery	iprinis em	ipioyer shall be	: nable	ın any ı	manner for	any personal	injury or pro	perty da	ımage
		,,		26							Comm	issions	ALTA	7 75	<u> </u>	
		1			<u> </u>			Authorized In	ispector)	· · · · · · · · · · · · · · · · · · ·			(Nat'l Board (incl	endorsements)	Sate, Prov	and No.)



FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1.	1 Manufactured and certified by Orban Industries Ltd. 5440-53 rd Street S.E. Calgary, Alberta T2C 4B6											
2	Manufactured for	Alta (Sas Services	Inc. 1700 3	Nam S55-4 th Avenue S.W. Cal		s of Manufacturer) a T2P 3Y6					
	, was a second of the second o			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			ss of Purchaser)					
3.	Location of installation	on <u>A</u> lt	a Gas Servic	es Inc. LSD	: 17 14 33 10 W4M							
		(Name and address)										
4	Туре:	Verti			Ser	00.001AVS (Mfg's senal No.)						
	<u>L - 8646.2</u> (CRN)				00-001-A Rev. 1 (Drawing No.)		N/A (Nat'l Bd. No)	2000 (Year Built)			
	Date Senad						·		·			
	Data Report Item Number 10				кеп	narks						
Co	ntinued from Form U1a	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	T Diam	T	3.4	3 1	Daintean	11	1			
(Purpose Inlet, Outlet, Drain)	No.	Diam. or Size	Туре	Mat'i	Nom. Thk.	Reinforcement Mat'l	How Attached	Location			
	INLET	1	4" 300#	RFWN	SA-106B/SA-105N	.674	INHERENT	UW-16.1(c)	SHELL			
	OUTLET	1	4" 300#	RFLWN	SA-105N	.880	INHERENT	UW-16.1(c)	Top Head			
	COND OUT	1	1"6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	WATER OUT	1	1"6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	PSV	1	2"3000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	DRAIN	1	2"	PIPE	SA-106B/SA-105N	.344	INHERENT	UW-16.1(c)	Bim Head			
	LC WATER	1	2" 3000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	LC COND	1	2" 3000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	HLSD	1	2" 3000#	TOL	SA-105N		INHERENT	UW-16.2(!.)	SHELL			
	LG WATER	2	¾" 6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	LG COND	2	³¼" 6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	Pı	1	1/2" 6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	TI	1	34" 6000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
	INSP	2	2" 3000#	TOL	SA-105N		INHERENT	UW-16.2(L)	SHELL			
												
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Cei	tificate of Authorization	n: Ty	pe	<u>"U"</u>	No3	31,452	Expire	es <u>Nov.1</u> , 2	20 02			
Dat	ie <u>βό γλωσο</u> Name	e_O	rban Industrie	s Ltd.	Signed	j	(Repres	<i>K</i>				
	^ .		(Manuf	acturer	0		(Repres	entative)	<u> </u>			
Dat	e Jan 26/00	1	Name		<u>ean</u> Corr	nmission	ALTA A	- 58.				
Ĺ				(Authorize	ed Inspector)	-	(Nat'l Board incl E	ndorsement, State,	Province and No i			