



GENERAL NOTES:

1. ALL ELEVATIONS ARE FROM TOP OF SKID FLOOR.
2. MAIN PIPING PLAN TO BE READ IN CONJUNCTION WITH MECHANICAL FLOW DIAGRAM.
3. ALL BUTTWELD PIPING TO BE BUILT IN ACCORDANCE WITH THE LATEST EDITION OF B31.3 PRESSURE PIPING CODE.
4. ALL BUTTWELD PIPING TO BE 1.5875mm C.A.:
 - 600# ANSI: 60.3 - SCH 80
 MATERIALS: PIPING - SA-106B SML's
 FLANGES - SA-105N
 FITTINGS - SA-234-WPB
 BOLTS - SA-193-B7
 NUTS - SA-194-2H
 GASKET - 304 SS FLEXITALIC
 ALL TOL/EOL FITTINGS TO BE
 -6000# - 21.3 AND SMALLER
 -3000# - 26.7 AND LARGER
5. ALL BUTTWELD PIPING TO BE 10% RADIOGRAPHED AND HYDROTESTED TO 1.5 TIMES OF DESIGN PRESSURE. DO NOT PWHT.
6. ALL TUBING TO BE 9.5mm DIA. ELECTROGALVANIZED c/w CADMIUM PLATED CARBON STEEL SWAGelok TUBE FITTINGS.
7. ALL INSTRUMENT GAS THREADED PIPING TO BE LEAK TESTED TO 800 KPa.
8. ALL OPENINGS TO BE COVERED PRIOR TO SHIPMENT.
9. UNIT TO BE COMMERCIALY SANDBLASTED PRIOR TO:
 - (1) SHOP COAT OF PRIMER
 - (2) SHOP COAT OF FINISH INDUSTRIAL ENAMEL;
 VESSEL : WARM GREY
 SKID FLOOR : WARM GREY
 PIPING : WARM GREY
10. UNDERSIDE OF SKID TO BE INSULATED WITH 51mm POLYURETHANE FOAM
11. SHIPPING DIMENSIONS : 3658 (12'-0") x 5791 (19'-0") x 3658 (12'-0") HIGH
 WEIGHT : 10,900 kg (24,000 LBS).

BUILDING NOTES:

- SIZE & TYPE: 2438 x 2997 x 2311 to 2477 SHED ROOF
 EXTERIOR: 22 GA. GALVANIZED
 INTERIOR: R12 c/w 24 GA. FLUTED ALUMINUM
 INSULATION: R12 (ROOF & WALL) c/w 4 MIL VAPOR BARRIER
 DOORS: (1) 914 x 2134 STEEL DOORS c/w PANIC HARDWARE, LOCK-SET, 508 x 508 IWG WINDOW, CHECKCHAIN, WEATHERSTRIPPING
 WINDOW: (1) 965 x 914 DOUBLE GLAZED SLIDING c/w SCREEN & LATCH CLOSURE
 VENTILATION: (2) 305 x 305 LOUVRES c/w SLIDE CLOSURES
 OTHERS: (1) 457 x 457 HINGED HATCH

(2) REQ'D
 TIME CARD
 C-2631-PP

SN# C-2502^H.VS

DWG. NO.	REFERENCE DRAWINGS	REV	DESCRIPTION	DATE	BY
		1	ADDED CONDENSATE PHASE. REVISED AS NOTED.	08/15/06	Y.P.
		2	REVISED AS PER BUILT	08/21/06	M.F.



CUSTOMER:	DEVON CANADA CORPORATION	LOCATION:	12-30-34-15 W4M
c/o HATCH OPTIMA			09-08-39-18-W4M
MAIN PIPING PLAN			
406 OD SEPARATOR/100 BBL TANK PACKAGE (SWEET)			
DATE:	DRN BY:	SCALE:	CHKD BY:
07/12/06	Y.P.	1":1'-0"	
APPRD BY:	DWG NO:	C-2631-C	REV: