



MANUFACTURER'S DATA REPORT
For Heater Coils

A208105 LABOUR
General Safety Services Division
Boilers Branch

(A) No. 208105

Manufactured by ABAX ENERGY SERVICES LTD., 5929-6th Street N.E., Calgary, Alberta
Manufactured for CANADIAN HUNTER EXPLORATION
700-435-4th Ave. S.W., Calgary, Alberta Jurisdiction A.B.B.
Ultimate Owner CANADIAN HUNTER EXPLORATION (E.R.C.B. or A.B.B.)
Location of Installation LSD-01-23-67-11-W6M
Type INDIRECT AB 220-1191-H1 E-3048.2 1983
(Direct - Indirect) Mfg. Serial Number C.R.N. Number Year Built
Drawing Number 220-1191B401 Intended Service WELLHEAD HEATER
a. Material Specifications PRE: SA-106-B SA-105 1500
Coil Ends (Flanges/A.P.T.) Rating
b. Material Specifications RE: SA-106-B SA-105 600
Coil Ends (Flanges/N.P.T.) Rating
1a. Diameter PRE: 88.9mm Nom. Thickness 7.62mm O/A Length 3359mm
b. Diameter RE: 88.9mm Nom. Thickness 7.62mm O/A Length 3359mm
1a. Maximum Working Pressure PRE: 17926 KPa 2000 at Maximum Temperature 93.3°C
b. Maximum Working Pressure RE: 8618 KPa 1250 at Maximum Temperature 93.3°C
1a. Hydrostatic Test Pressure (PRE: 26899 KPa R.T. FULL P.W.H.T. NONE
(Random % or Full)
b. Hydrostatic Test Pressure (RE: 12927 KPa
Volume .234 M³
Remarks FIREBOX RATING: 351.6 KW/HR

CERTIFICATE OF COMPLIANCE

We certify that the statements in this report are correct and that all details of design, material, construction, and workmanship of this coil bundle is in accordance with Registered Design No. E-3048.2

Date March 17/83 Signed Karl H. Schatz For ABAX ENERGY SERVICES LTD.
(Representative) (Manufacturer)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, a duly authorized Inspector of Boilers and Pressure vessels employed by Alberta Labour, General Safety Services Division do hereby certify that the construction is in accordance with the Boilers and Pressure Vessels Regulations.

Date 17/3/83 Signed [Signature]